



CARRIER COMMERCIAL SERVICE
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Report of Eddy Current Inspection

Manufacturer: McQuay

Model: WMC145DSC

Serial: STNU090400002 #2

Location: UNIVERSITY OF SOUTH CAROLINA
MAGNOLIA BUILDING
SPARTANBURG, SC 29301

Inspected: January 2, 2019

Inspected By: LARRY B. WARNOCK, LEVEL III
TAI Services, Inc.

Reviewed By:

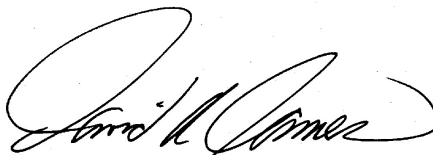

TECHNICAL MANAGER, LEVEL III

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Vessel Information

Manufacturer	Model	Style	Serial Number	Type
McQuay	WMC145DSC	Hermetic	STNU090400002 #2	Centrifugal

Condenser	
TestEnd	Opposite Inlet/Outlet
Tube Count	214
Tube Type	Continuous Fin IE
Tube Material	Copper
OD	.750
*NWT/Under Fins	.028
*NWT/Bell/Land	.049
#/Type Support	4 Mild Steel
Tube Numbering	Left to Right
Row Numbering	Top to Bottom
Tube Length +- 2	108 Inches

Evaporator	
TestEnd	Opposite Inlet/Outlet
Tube Count	138
Tube Type	Continuous Fin IE
Tube Material	Copper
OD	.750
*NWT/Under Fins	.028
*NWT/Bell/Land	.049
#/Type Support	4 Mild Steel
Tube Numbering	Left to Right
Row Numbering	Top to Bottom
Tube Length +- 2	108 Inches

Analyst: LARRY B. WARNOCK, LEVEL III

* Nominal Wall Thickness

Vessel Bay Length Information

**Condenser (Length = 108 inches)
S = Intermediate Support**



Bay 5	18.00"
Bay 4	24.00"
Bay 3	24.00"
Bay 2	24.00"
Bay 1	18.00"

**Evaporator (Length = 108 inches)
S = Intermediate Support**

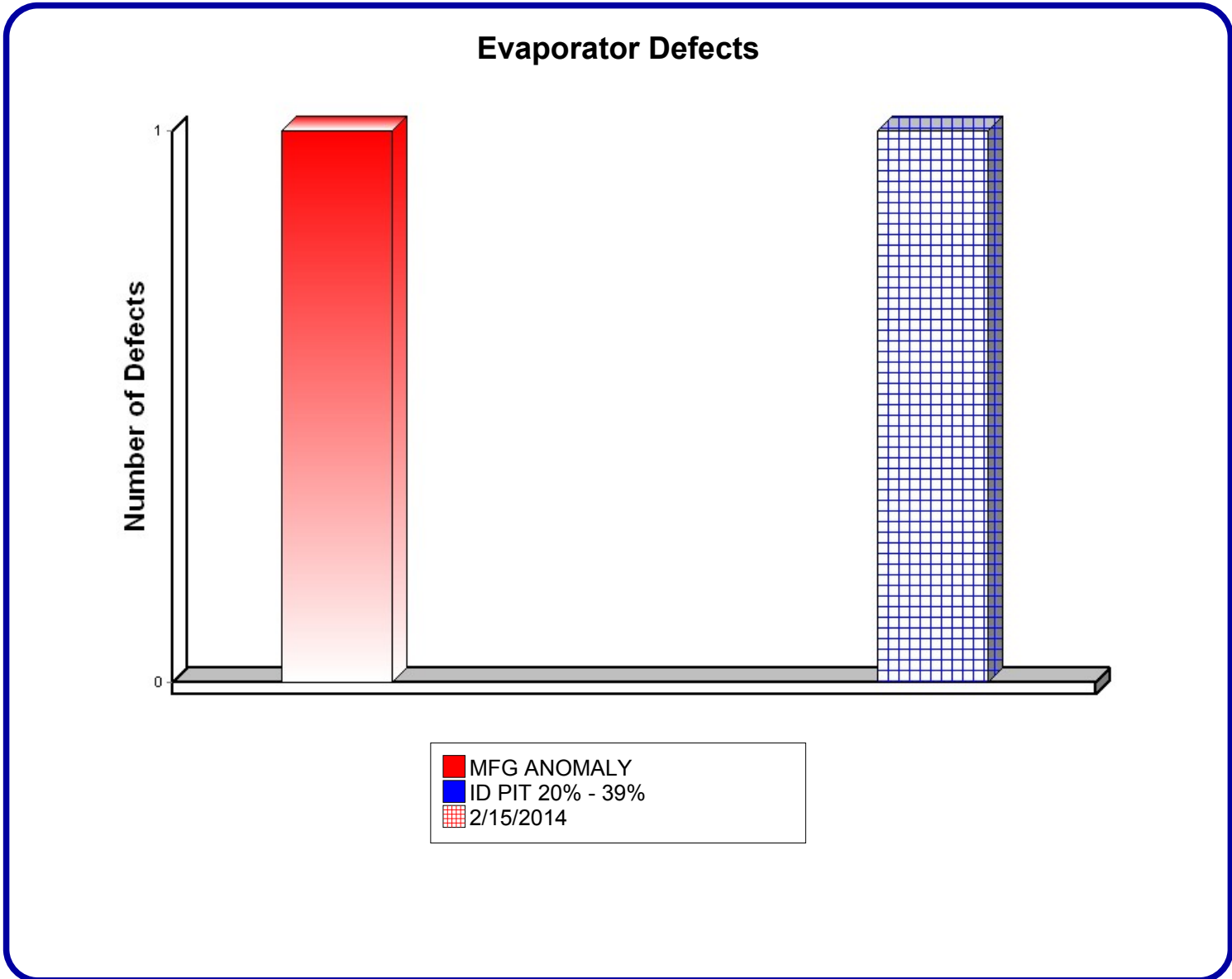


Bay 5	18.00"
Bay 4	24.00"
Bay 3	24.00"
Bay 2	24.00"
Bay 1	18.00"

Defect Summary/Comparison

Comparison of Tests Performed

1/2/2019 2/15/2014



Location	Model	Serial Number
UNIVERSITY OF SOUTH CAROLINA	WMC145DSC	STNU090400002 #2

Note: A graph indicating the number of tubes marked for each category will be generated when tubes are marked. Indications from previous inspections will be displayed as cross hatch bars.

Summary of Inspection

An eddy current tube inspection was performed as part of a preventive maintenance program with the following results.

Evaporator: 138 Tubes		
Tubes Tested: 138 Tubes		
Significant/Measurable Indications	Tubes Marked	Percent of Bundle
MFG ANOMALY	1	.72
Totals	1	.72

Condenser: 214 Tubes		
Tubes Tested: 214 Tubes		
Significant/Measurable Indications	Tubes Marked	Percent of Bundle
NO MEASURABLE DEFECTS		
Totals	0	.00

Recommendations

An eddy current inspection was performed on the tubes in this machine. This test was performed using accepted eddy current test methods for the inspection of in-service tubing. It should be noted that Eddy Current is not a leak detection method. The possibility does exist that tubes could contain defects and/or leaks which are not detectable. If leaks are suspected, we recommend a pressure test be used to identify the leaking tubes.

The following suggested repair actions are based on accepted industry standards. After removing sample tubes to confirm the inspection results, a determination of corrective action should be made by the repair agency and end user. Only these parties have knowledge of the critical applications and long-term use of the equipment. If plugging is selected over replacement, both efficiency and capacity should be considered.

EVAPORATOR:

Tubes indicating Manufacturing Anomalies require no corrective action. These tubes were marked for comparison to future inspections. The indications are believed to be finning or tube wall irregularities resulting from the manufacturing process.

CONDENSER:

There were no measurable defects noted during this inspection.

RE-INSPECTION RECOMMENDATIONS:

We recommend that a follow-up inspection be performed on these vessels as follows:

Evaporator: 02 January 2021

Condenser: 02 January 2021

A copy of this report should be retained in your files to be used for comparison at that time.

If you should have any questions concerning this report, or if we may be of further assistance, please feel free to call upon us.

Data Sheet

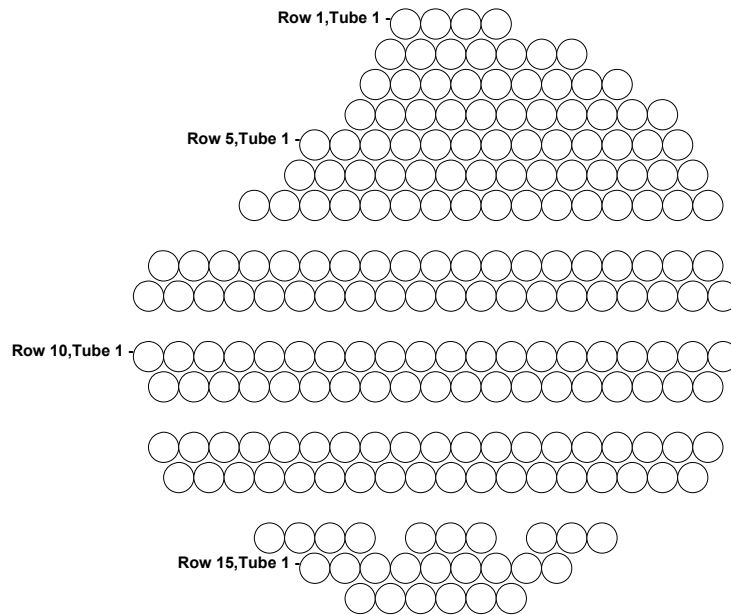
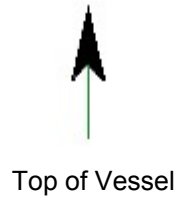
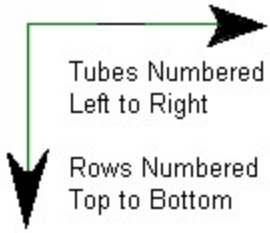
Location	Model	Serial Number	Date
UNIVERSITY OF SOUTH CAROLINA	WMC145DSC	STNU090400002 #2	January 2, 2019
SPARTANBURG, SC 29301			

Row	Tube	Description	Area	Action Req.
SET UP CALIBRATE & STARTED				
EVAPORATOR 1/2/2019 08:39 am				
4	16	MFG ANOMALY	B04	
CALIBRATION CHECK & COMPLETED				
EVAPORATOR 1/2/2019 09:05 am				
SET UP CALIBRATE & STARTED				
CONDENSER 1/2/2019 09:05 am				
NO MEASURABLE DEFECTS				
CALIBRATION CHECK & COMPLETED				
CONDENSER 1/2/2019 09:42 am				

Condenser Section

S/N STNU090400002 #2

Opposite Inlet/Outlet

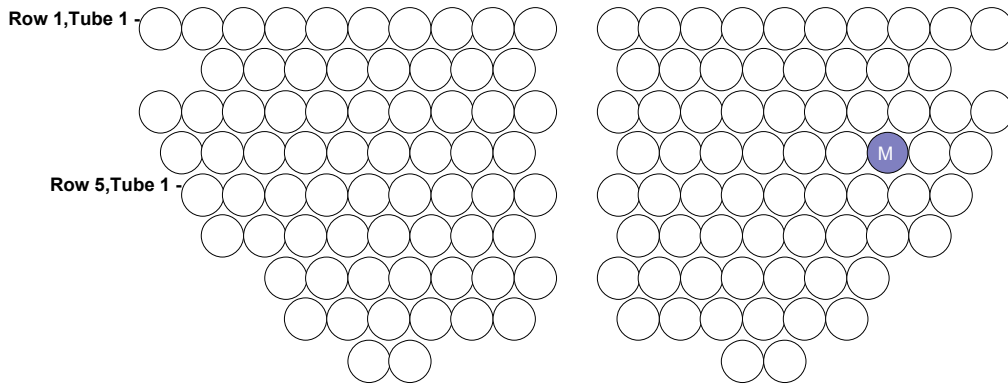
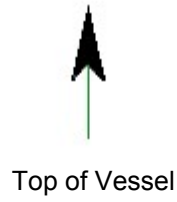
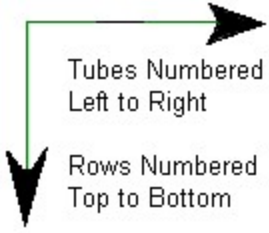


No Significant defects were found.

Evaporator Section

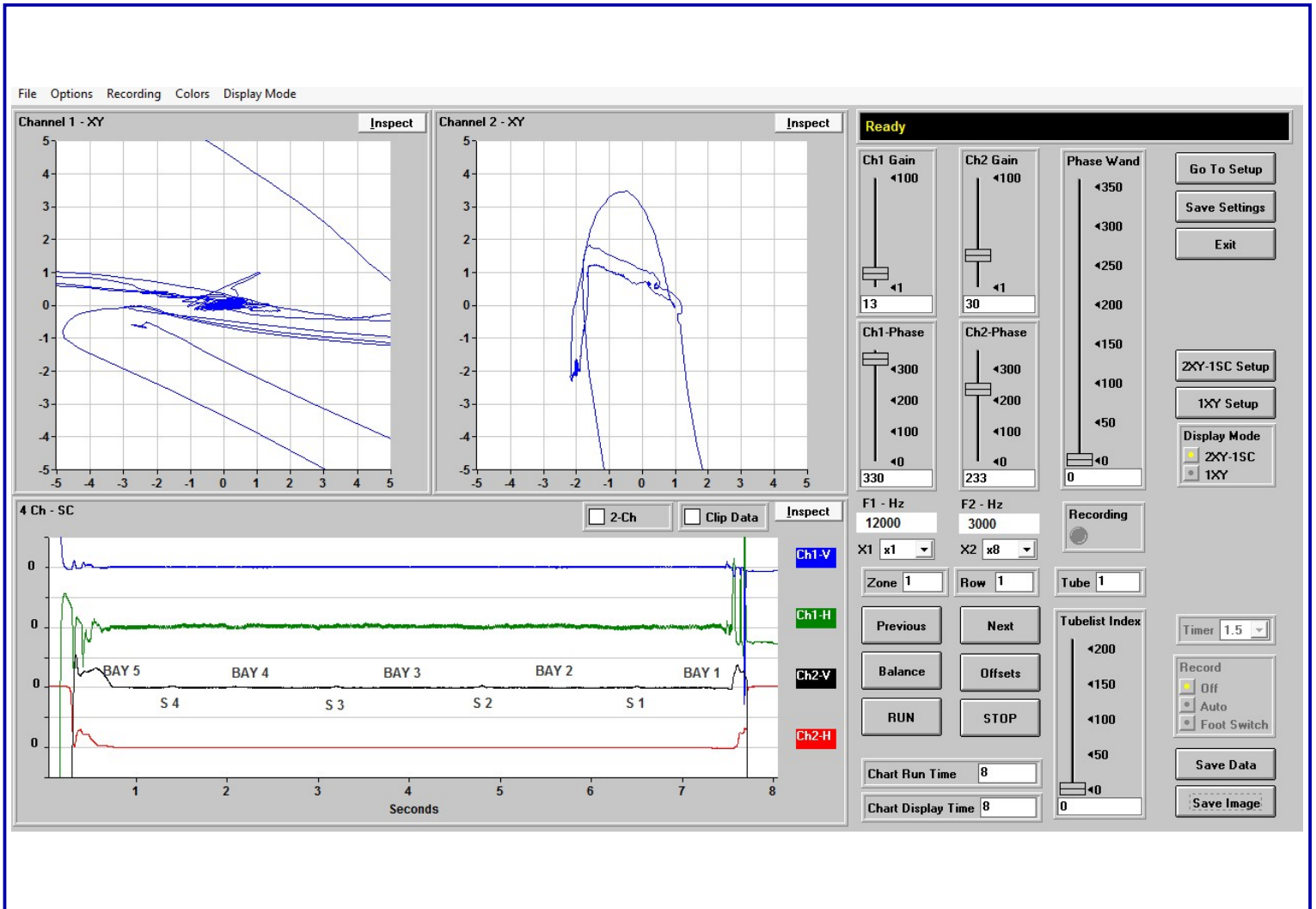
S/N STNU090400002 #2

Opposite Inlet/Outlet



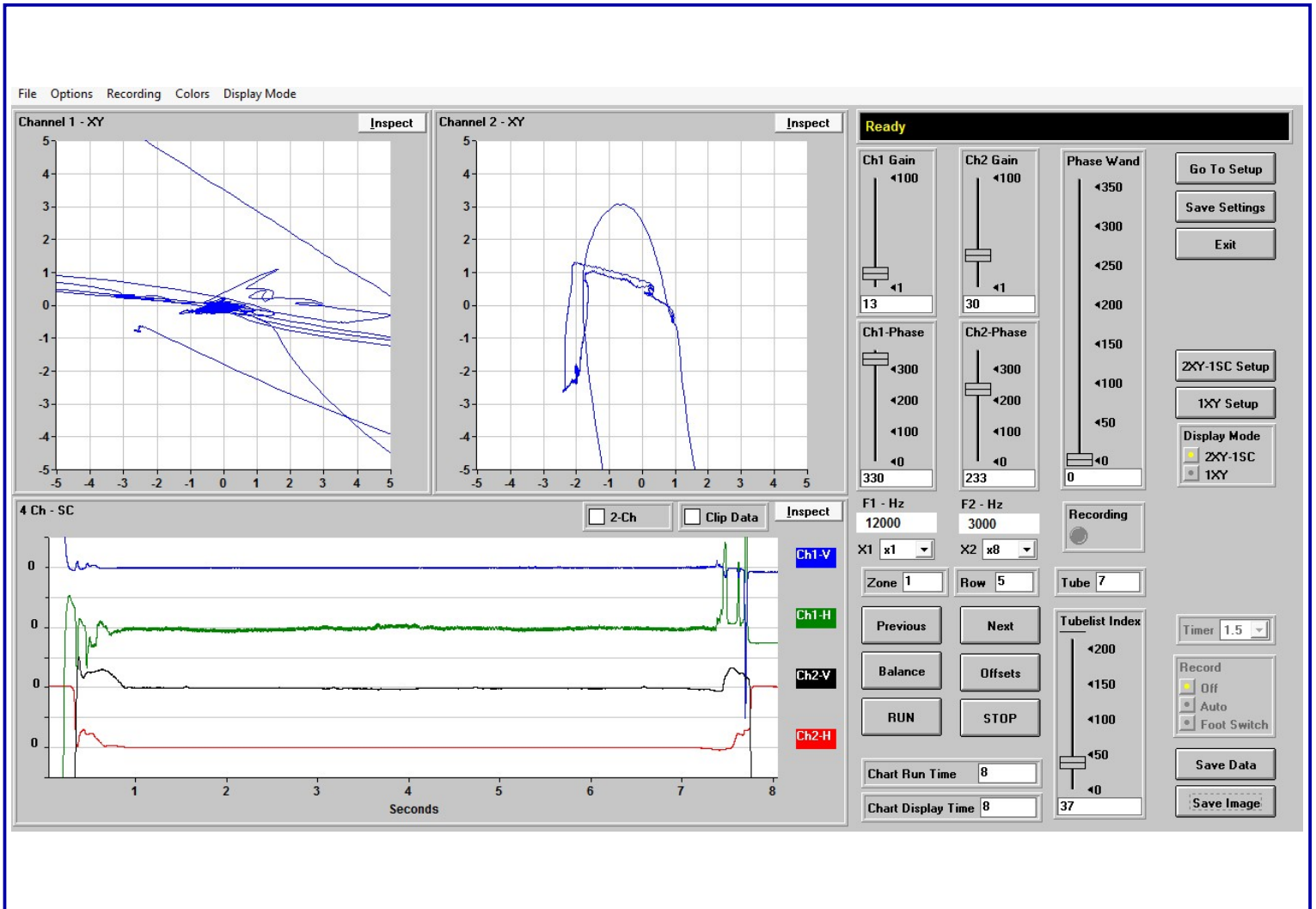
M = MFG ANOMALY

Condenser Section



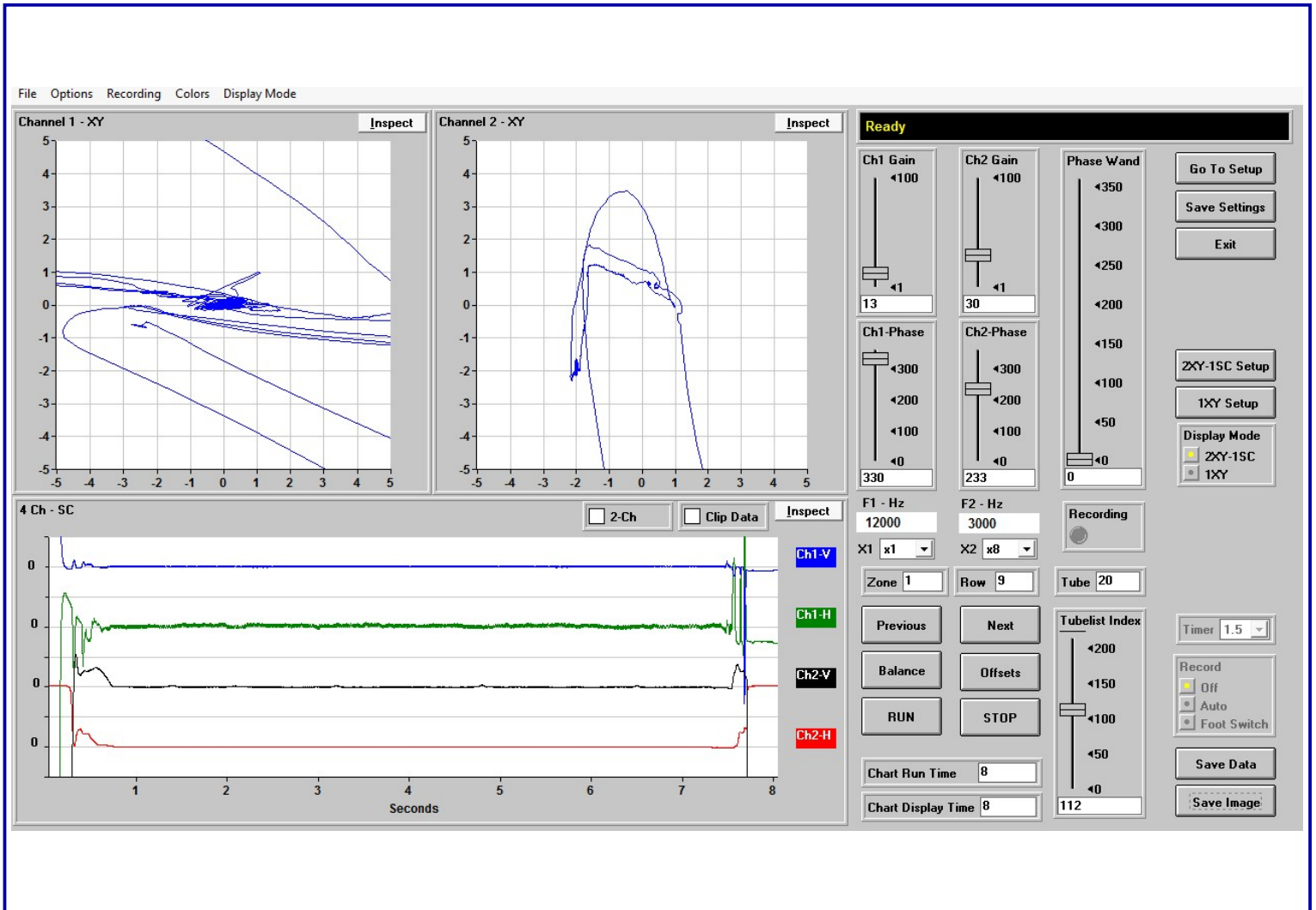
TYPICAL GOOD TUBE (Row 1 Tube 1)

Condenser Section



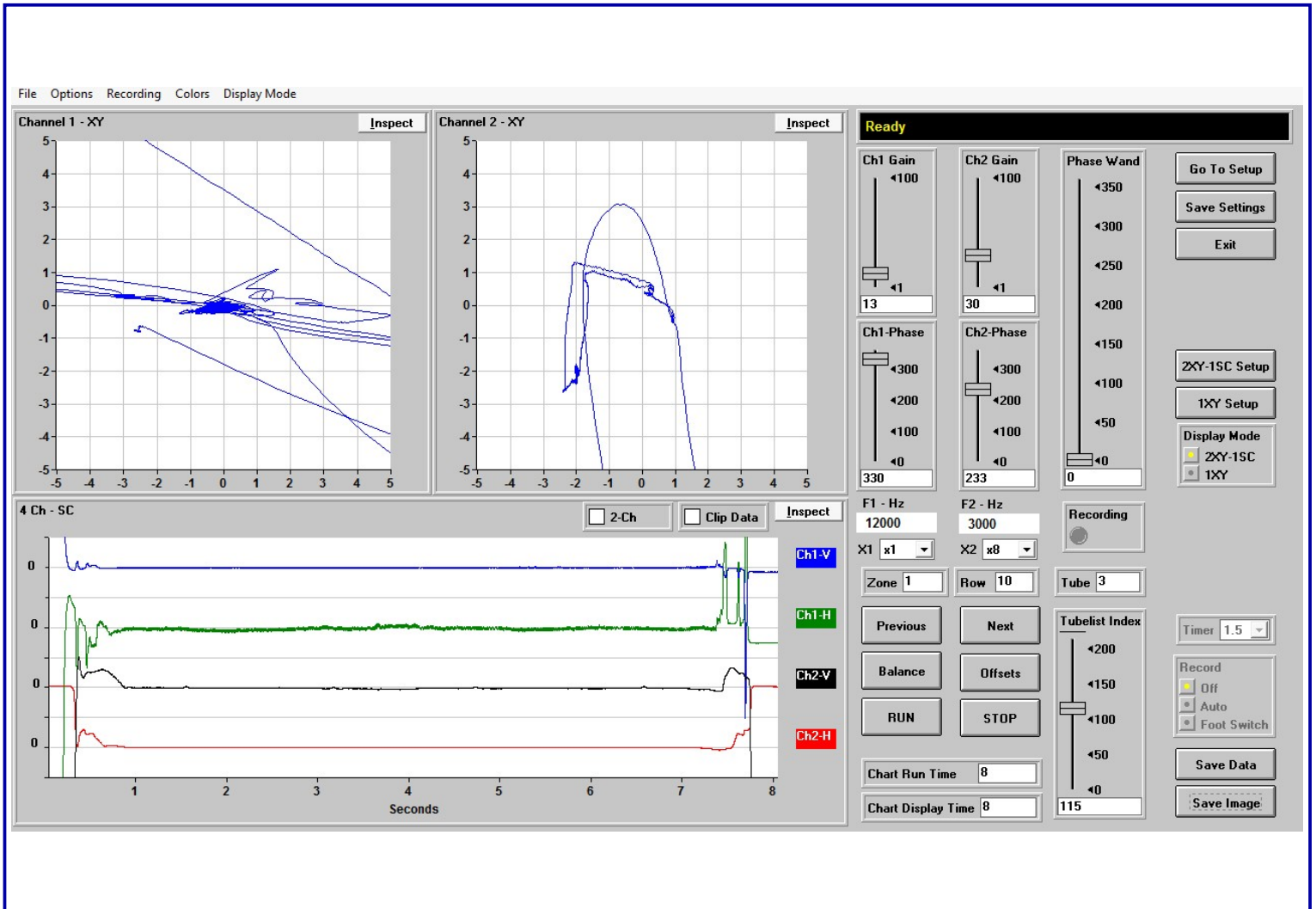
NO SIGNIFICANT DEFECTS (Row 5 Tube 7)

Condenser Section



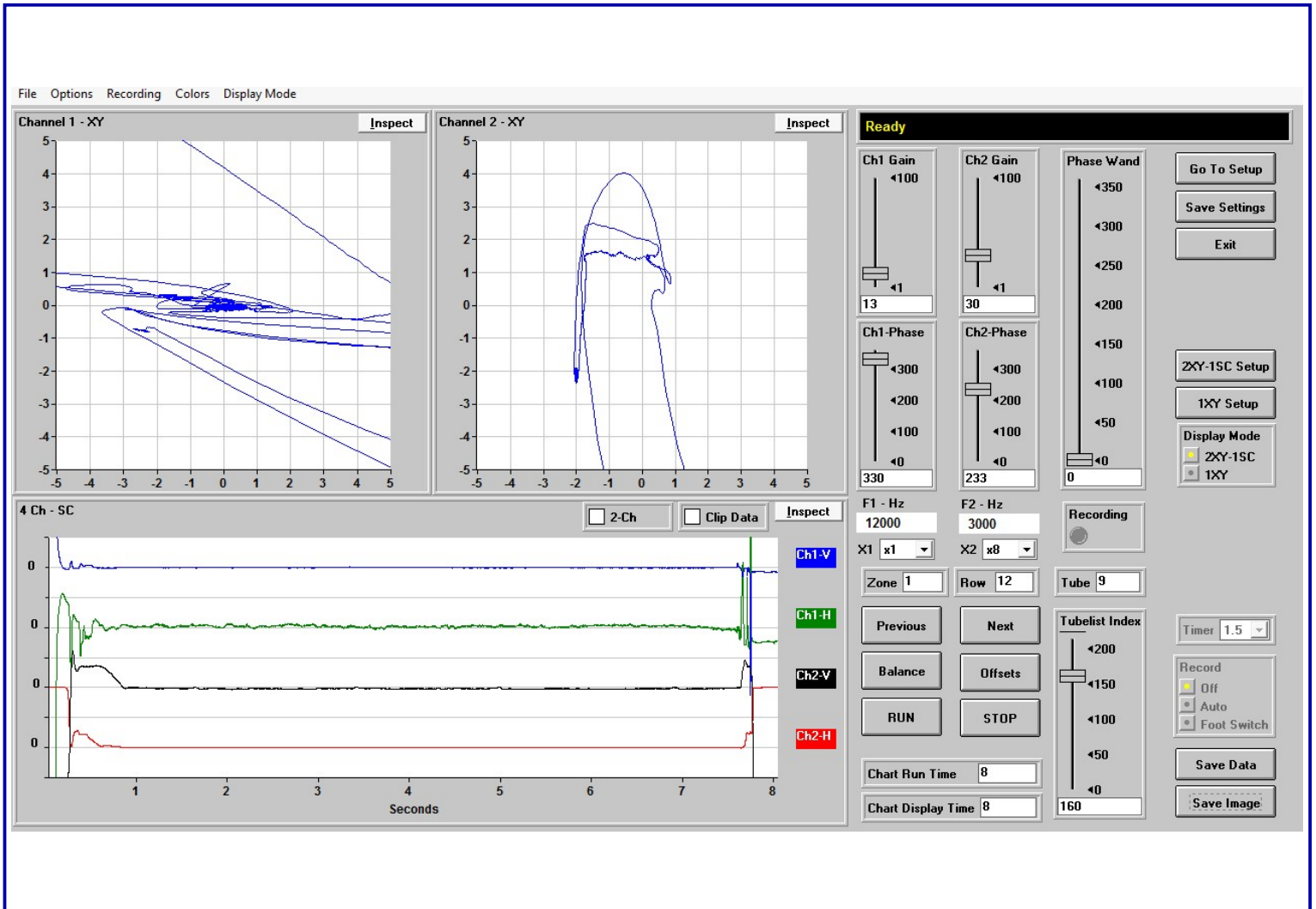
NO SIGNIFICANT DEFECTS (Row 9 Tube 20)

Condenser Section



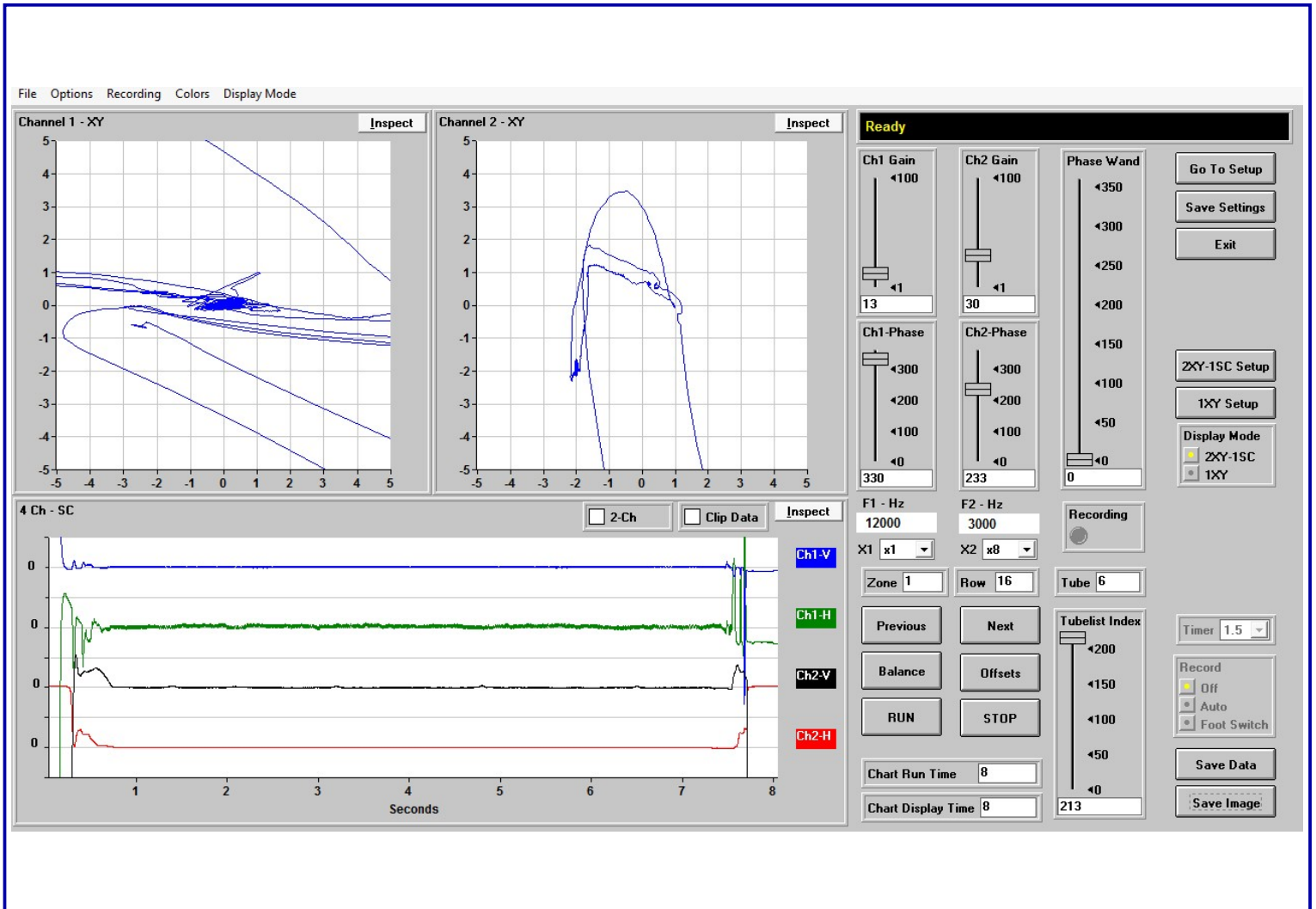
NO SIGNIFICANT DEFECTS (Row 10 Tube 3)

Condenser Section



NO SIGNIFICANT DEFECTS (Row 12 Tube 9)

Condenser Section



NO SIGNIFICANT DEFECTS (Row 16 Tube 6)

Calibration Page

Tube Type	Material	Nom Wall Thick	End Wall Thick	OD	Test Type	Probe Diameter
Continuous Fin IE	Copper	.028	.049	.750	Cross/Diff	.5625

Evaporator
Condenser

File Options Recording Colors Display Mode

Channel 1 - XY Inspect

Channel 2 - XY Inspect

Balance Complete

Ch1 Gain ◀100

◀1

13

Ch2 Gain ◀100

◀1

30

Ch1-Phase ◀300

◀200

◀100

◀0

330

Ch2-Phase ◀300

◀200

◀100

◀0

233

Phase Wand ◀350

◀300

◀250

◀200

◀150

◀100

◀50

◀0

40

Go To Setup

Save Settings

Exit

2XY-1SC Setup

1XY Setup

Display Mode

2XY-1SC

1XY

4 Ch - SC Inspect

2-Ch Clip Data

Seconds

F1 - Hz 12000

F2 - Hz 3000

X1 x1 X2 x8

Zone 1 Row 0 Tube 1

Previous Next

Balance Offsets

RUN STOP

Chart Run Time 8

Chart Display Time 8

Recording

Tubelist Index

◀120

◀100

◀80

◀60

◀40

◀20

◀0

Timer 1.5

Record

Off

Auto

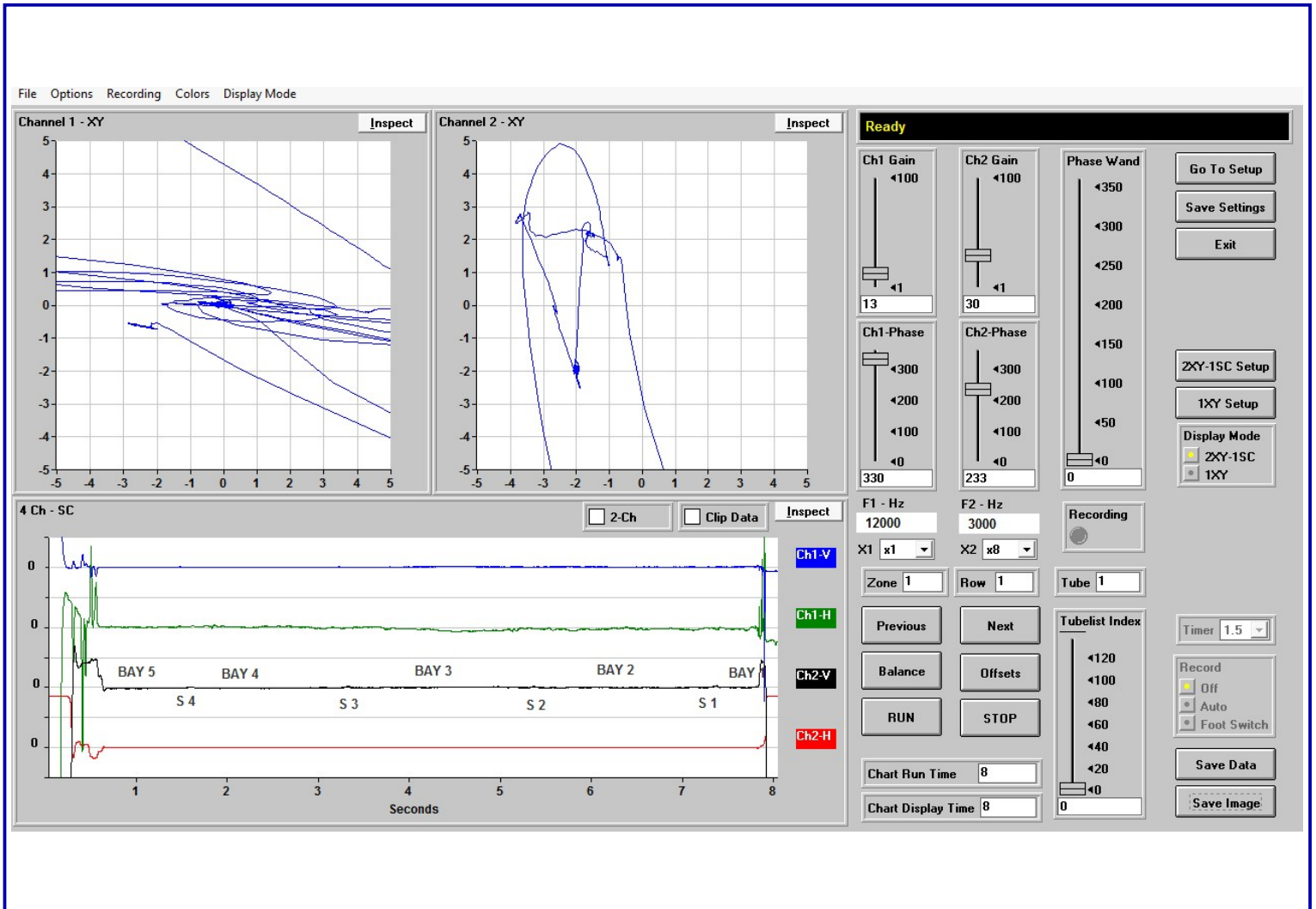
Foot Switch

Save Data

Save Image

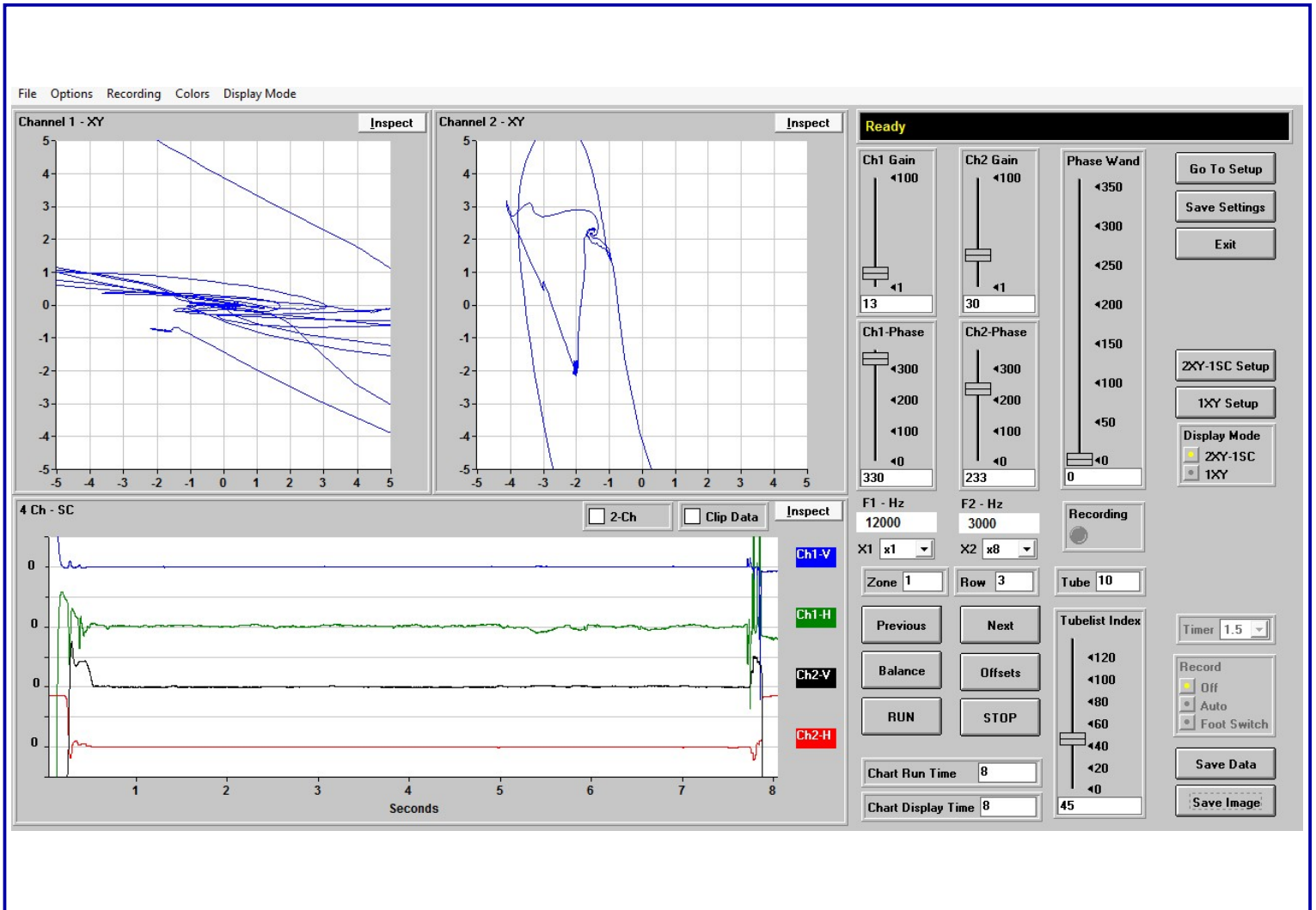
Note: Defects are compared to machined standards.
Actual Defect Geometry may differ.

Evaporator Section



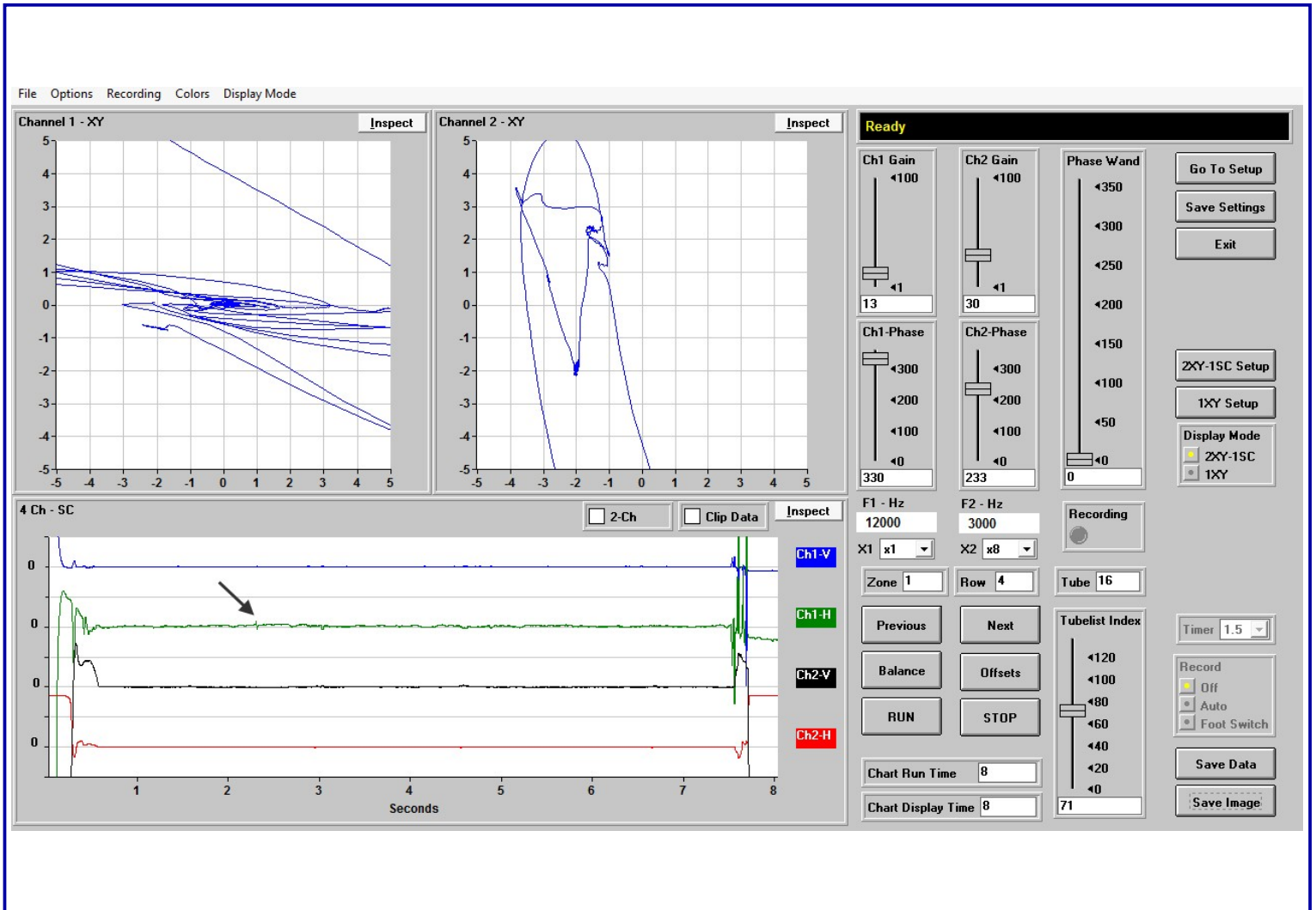
TYPICAL GOOD TUBE (Row 1 Tube 1)

Evaporator Section



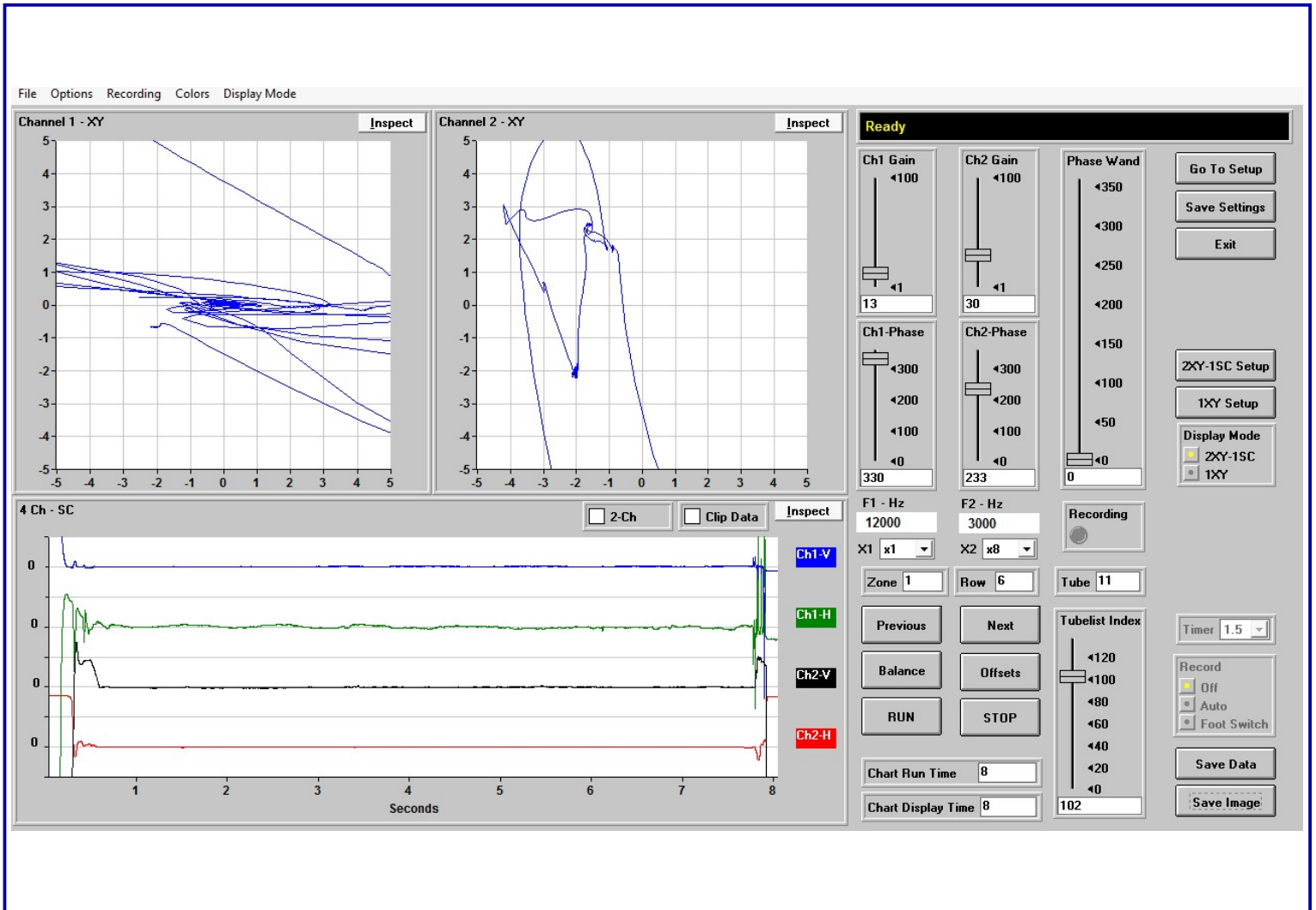
NO SIGNIFICANT DEFECTS (Row 3 Tube 10)

Evaporator Section



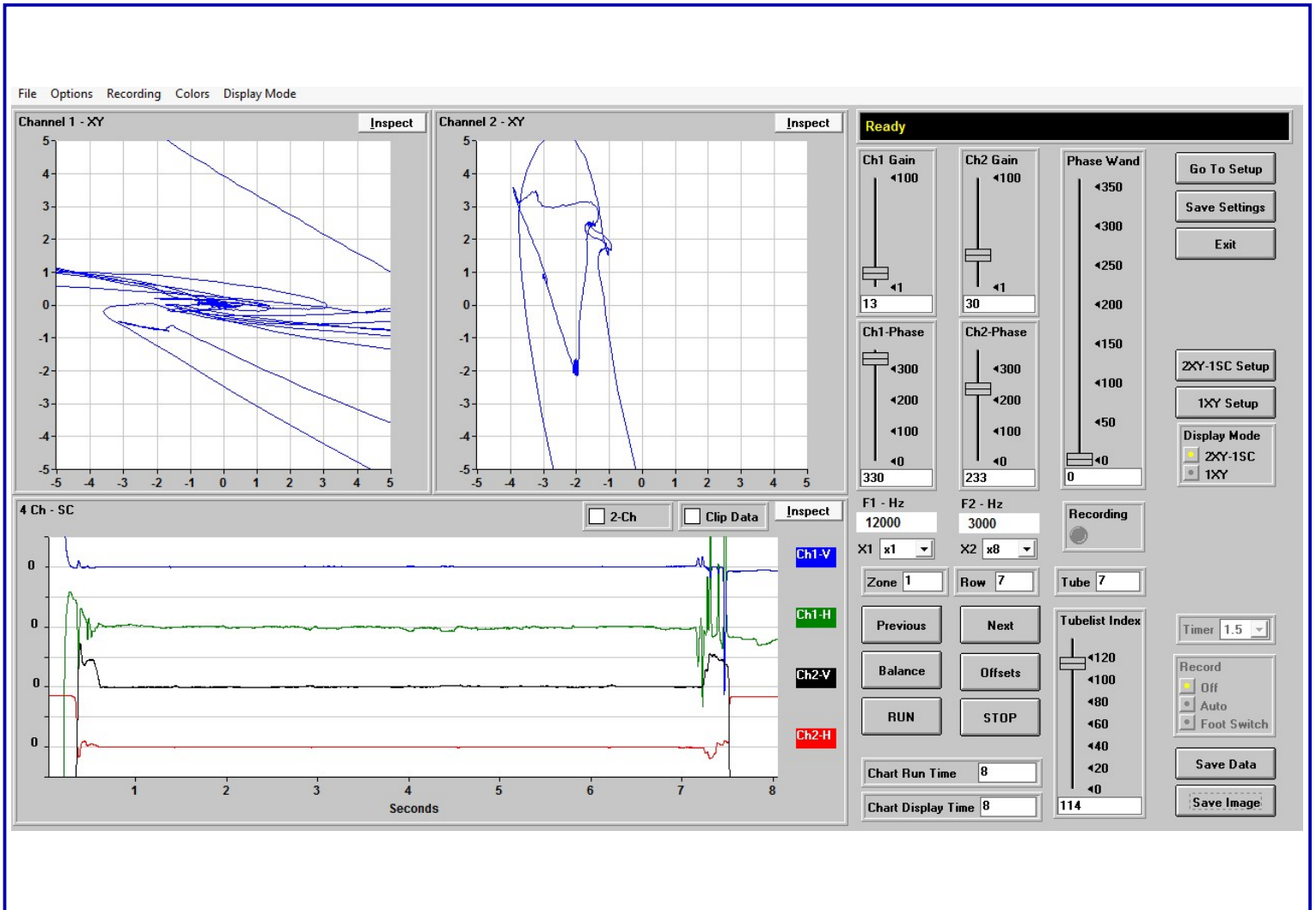
MFG ANOMALY (Row 4 Tube 16)

Evaporator Section



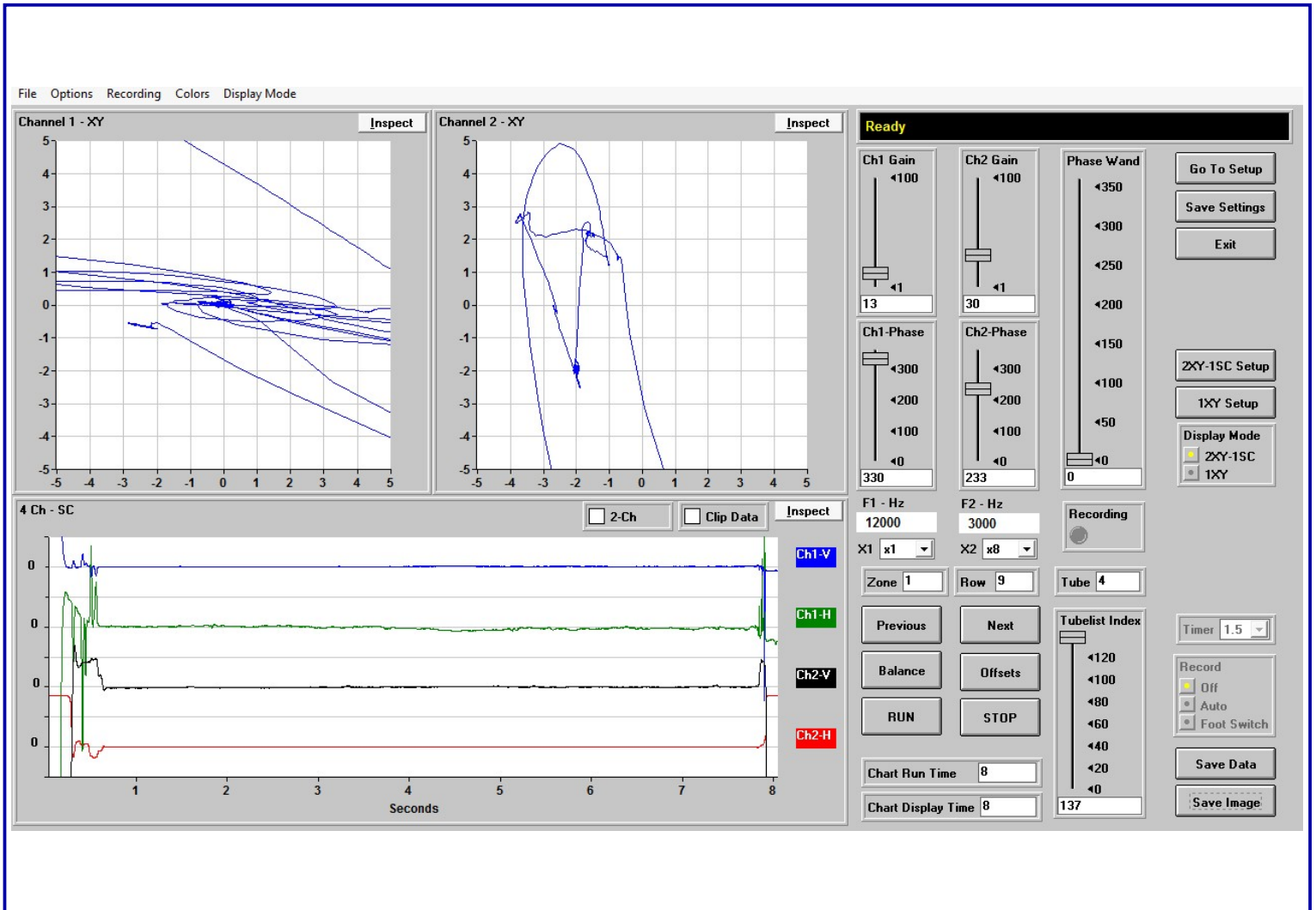
NO SIGNIFICANT DEFECTS (Row 6 Tube 11)

Evaporator Section



NO SIGNIFICANT DEFECTS (Row 7 Tube 7)

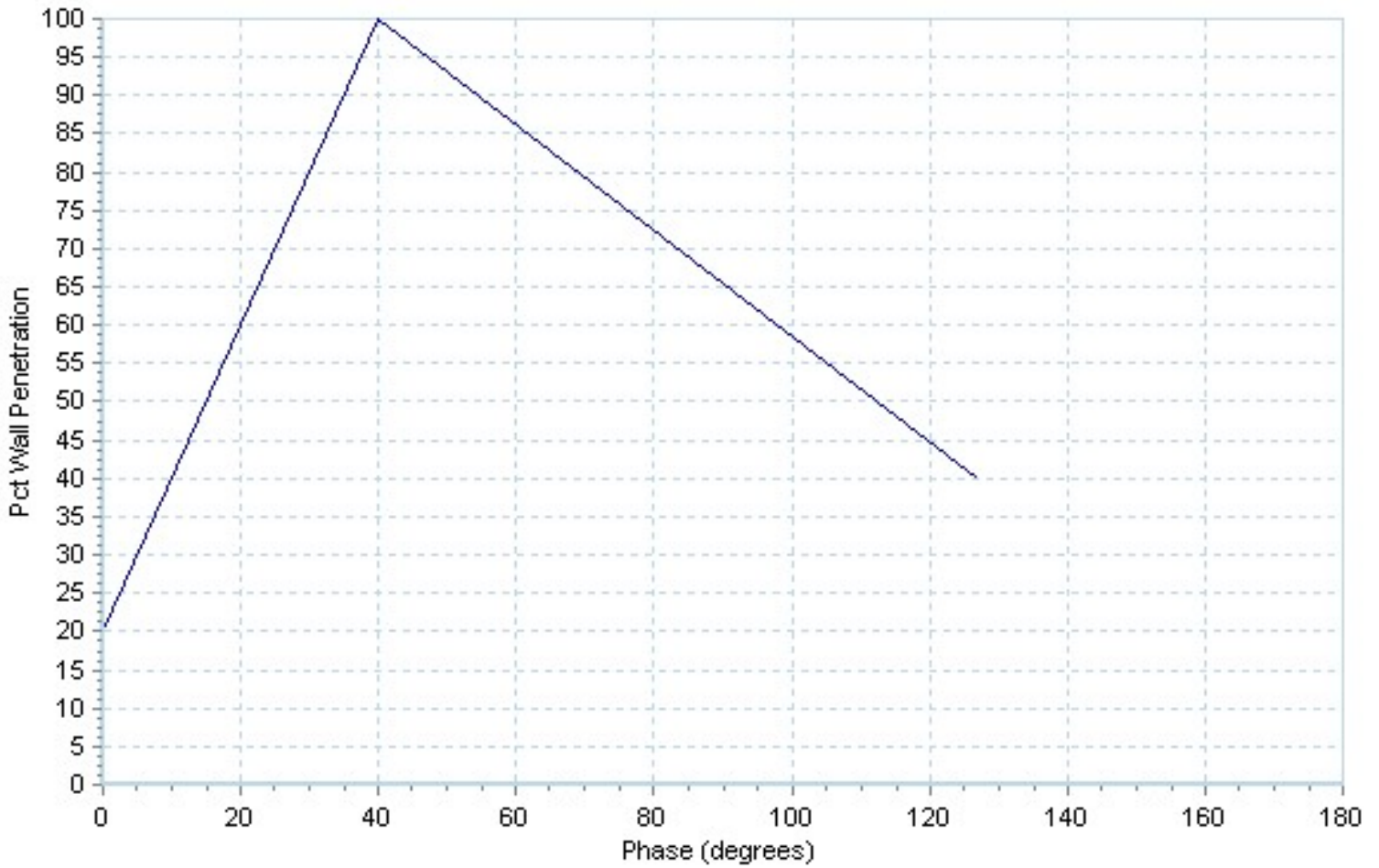
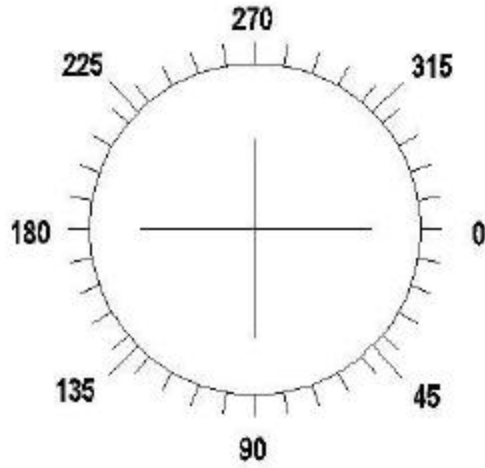
Evaporator Section



NO SIGNIFICANT DEFECTS (Row 9 Tube 4)

Phase Chart - Condenser

Material	Tube Type	OD	Wall	Test Type	Frequency	Probe Diameter
Copper	Continuous Fin IE	.750	.028	CROSS/DIFF	12000	.5625



Calibration Procedure

A calibration procedure is performed prior to an inspection, and is repeated every 2 hours, or whenever improper operation of the test instrument is suspected. Test frequencies are selected prior to an inspection through experimentation to achieve optimum phase separation, and amplitude response for the tube type and alloy being inspected. An appropriate inspection probe is selected based on tube type, wall thickness, and alloy. The inspection probe will have a minimum fill factor of 80% through the smallest areas of the tubes being inspected. Instrument sensitivity is set high enough to determine background noise inherent in the tube and to produce a .05 Volt deflection for a .031 through wall hole at .25 V/Div.

Calibration Reference Standard

A Calibration Reference Standard representing a typical production run tube of the same alloy, tube type and nominal wall thickness is used to adjust test system response. The calibration reference standard used for the inspection of finned and internally enhanced tubing, has been milled in accordance with the American Society for Testing and Materials (ASTM). Standard Recommended Practices, E-243-80, E-426-76, and E571-76. The depth of the grooves and notches used for establishing instrument response are calculated to compensate for the influence of the fins and/or internal enhancements used on finned tubes. Where applicable, calibration reference standards are milled in accordance with the American Society of Mechanical Engineers (ASME), Section V, Article 8, Appendix I.

A strip chart recording of each calibration reference standard used for the inspection has been included in this report. Each artificial discontinuity has been identified on the strip chart recording.

Explanation of Abbreviations

Abbreviation	Explanation
ABN IND	Abnormal Indication
B	Bay
FB	Freeze Bulge
FBH	Flat Bottom Hole
FM	Foreign Material
ID	Internal Diameter
ID CORROSION	Internal Diameter, Corrosion
ID DEPOSIT	Internal Diameter, Deposit
ID PIT	Internal Diameter, Pit
IDML	Internal Diameter, Metal Loss
IE	Internally Enhanced
OD	Outside Diameter
ODML	Outside Diameter, Metal Loss
ODML@S	Outside Diameter Metal Loss at Support
OD DEPOSIT	Outside Diameter, Deposit
PLF	Possible Longitudinal Flaw
PRF	Possible Radial Flaw
PSC	Possible Stress Corrosion
S	Support
WAS	Wear at Support
>	Greater Than
<	Less Than
OTE	Opposite Test End
TE	Test End